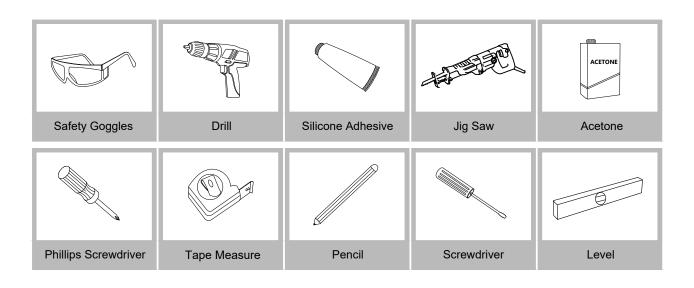
Installation Instructions

Drop in/ Undermount Fireclay Kitchen Sink



Tools you will need:

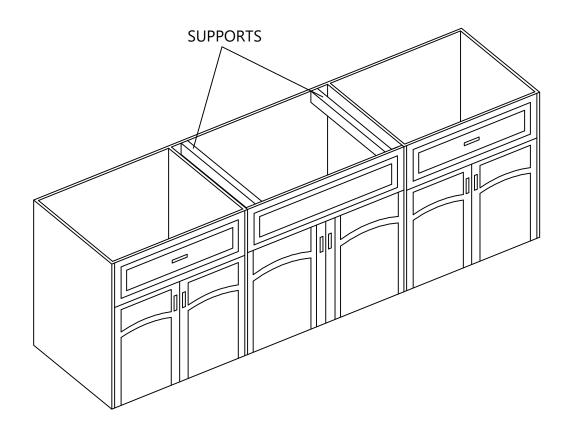


NOTE: Specialized tools may be necessary to install Kraus Fireclay sinks with countertop materials other than wood, marble or granite.

Top Mount Installation 1. Measure & Build Supports

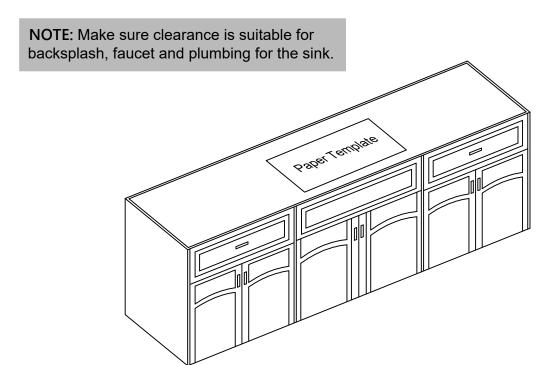
- Build supports on inside of cabinet based on sink measurements
- The supports should be flush with the top of the cabinet

NOTE: Due to the typical ±3mm side wall variance in manufacturing, it is recommended that you design / modify the sink cabinet to match your clients individual sink(s) need.



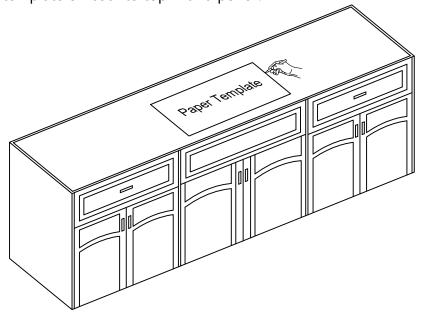
2. Position Template

- Check the cut-out template against the actual sink to ensure a proper sized cut-out.
- Place the cut-out template in the desired location on the countertop.



3. Trace Template

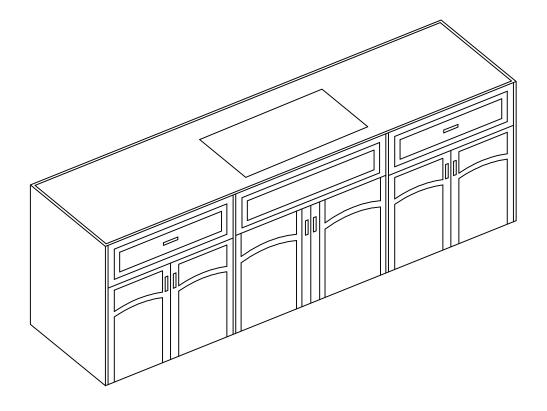
Trace template on countertop with a pencil.



3. Cut Countertop

• Cut the opening in the countertop by carefully following the traced line.

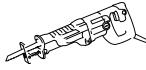
NOTE: Please use the appropriate saw that best fits your countertop material.





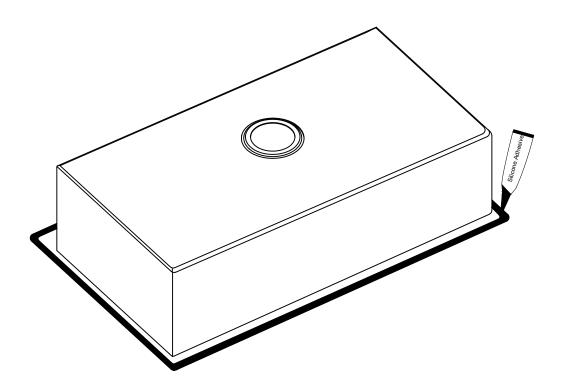






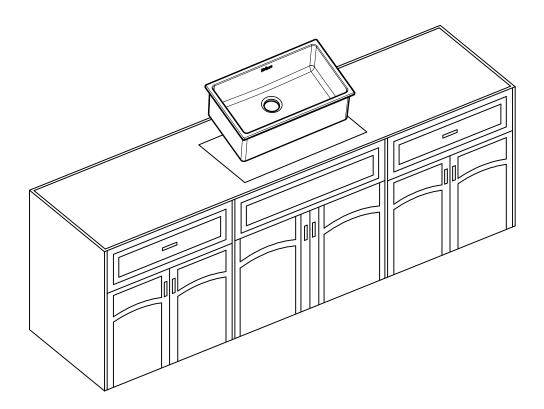
Step 4. Apply Silicone or Plumber's Putty

- Clean and dry the surface around the opening of the sink.
- Turn the unit upside down to apply sealant. Apply silicone-based sealant (not included) underneath the edge of the sink.



Step 5. Secure Sink to Countertop

- Insert the sink into the opening, check the alignment of the sink to the cutout in the countertop and press firmly.
- Remove excess silicone-based sealant.
- Allow sealant to set for 30-60 minutes.



Undermount Installation

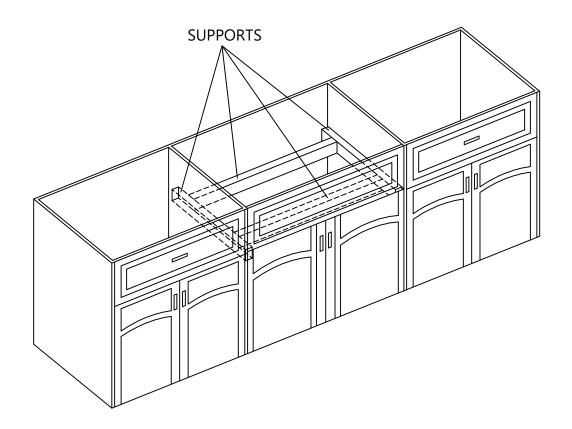
1. Measure & Build Supports

• Build supports on inside of cabinet based on sink measurements

Installer Tip: Support options

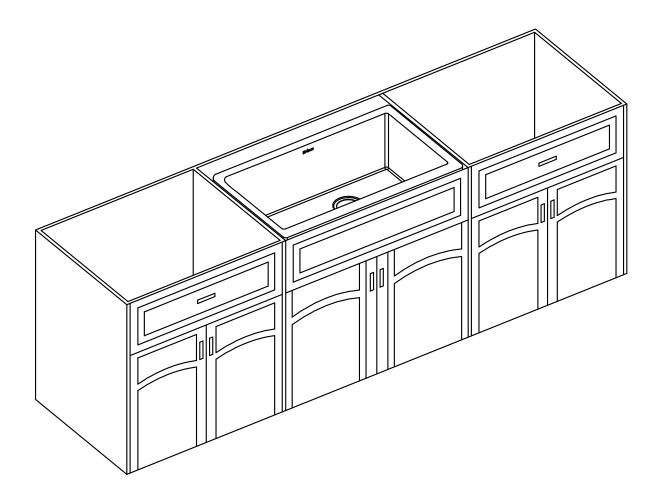
- 1 1/4" Angle Irons
- (2) 2" x 4'
- 3/4" Plywood

NOTE: Due to the typical ±3mm side wall variance in manufacturing, it is recommended that you design / modify the sink cabinet to match your clients individual sink(s) need.



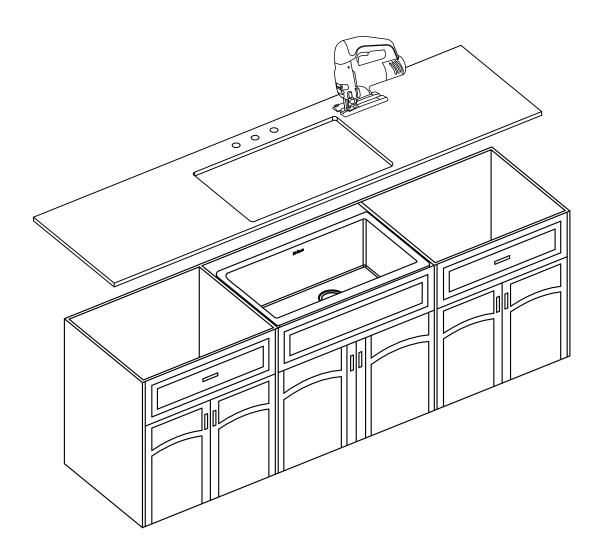
2. Install Sink

- Place sink in opening. The weight of sink should be sustained by the built supports.
- Make sure sink is leveled from front to back and side to side
- Make sure the top of the sink is flush with the top of the cabinet
- Uses silicone to fill in gaps where necessary



3. Cut Countertop

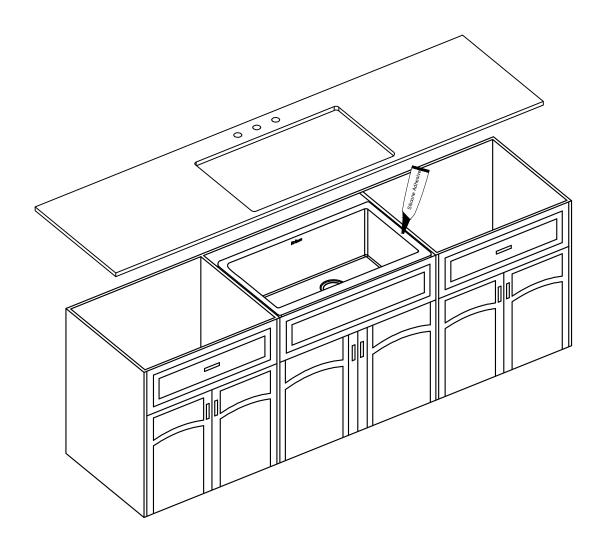
- Kraus recommends providing the cabinet maker with the actual sink to be installed prior to the cabinet fabrication.
- It is recommended that the sink be installed with an approximately 1/8" positive reveal. It is further recommended that the installer(s) discuss this with the customer and agree that this finished appearance is the desired effect.



4. Install Countertop

• Use a bead of silicone (or preferred adhesive) around the rim of the sink. Check the alignment of the sink to the cutout in the countertop. Place countertop cutout hole over sink and press firmly.

Installer Tip: Use acetone or denatured alcohol to remove any excess sealant.



5. Installing Plumbing and Fixtures

- Connect drain, trap to drain and water supply connections to the faucet according to manufacturer's instruction.
- Run water into sink and check for leaks.
- Note: Before installation, please check that the drain kit complies with ASME A112.18.2/CSA B125.2 and with CUPC certification.

